American Gas Furnace Co.

Elizabeth, New Jersey

Manufacturers of

Industrial Heating Appliances

Over 50 years of practical experience is back of American Gas Furnace equipment. In using American furnaces, the student will become acquainted with the same type of equipment used in so many industrial plants.

American furnaces and equipment are modern in design and construction. Write for further details.



Our products include:
Automatic Heat Controllers; Automatic Quenching Tanks; Blowers; Blowpipes or Blowtorches, Hand and Stand; Brass Melters; Burners; Burners for Electric Lamp Bulb Manufacture; Carburians Machines: Curpulde European Chiledrical European Machines; Cyanide Furnaces; Cylindrical Furnaces; Forges; Heating Machines; Melting Furnaces; Muffle Furnaces; Oil-Tempering Furnaces; Oven Furnaces; Rivet Heaters; Soft Metal and Lead Hardening Furnaces; Tube-Heating Furnaces.

Oven Furnaces

The No. 16 Oven Furnace is especially adapted for schoolroom work for hardening, annealing, normalizing, etc., where peratures not in excess of 1800° to 2000° F. are required.

For hardening high speed steel, the No. 96 Oven Furnace is recommended. Furnace can be quickly and easily controlled as to furnace temperature and atmosphere.

Size	Size of Entrance Inches		Available Heating Space Inches	
No.	Ht.	Wdth.	Wdth.	Lgth.
16	33/4	8	8	12
*96	5	5	5	9
•• 1	6	12	14	17

*High speed oven furnace with sliding fire brick door.

**Supplied either with hinged type cast iron door or sliding fire brick door.

Bench Forges

This forge may be conveniently placed upon a bench and is ideal for quickly heating small pieces for forging, bending, tool-dressing, hardening, etc. A forging heat can be obtained in two minutes from cold. The heating space or chamber has removable plugs in both ends and a removable top brick. This permits drawing a rod or wire through the heating chamber as for annealing a long length or heating a straight rod locally at any point. With the bricks differently arranged, work may be placed so as to heat the ends of a number of pieces at a time, in fact the variety of heating operations is almost limitless.

Size No	0
space, Depthin, 4	2
Width of Entrancein. 3 Height of Entrancein. 2	11/4



Blow Pipes

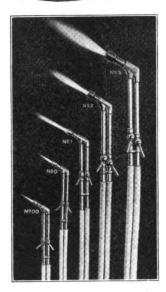
Blow Pipes
Used for soldering, brazing, welding, annealing and hardening certain small work, sterilizing, melting, etc. These blowpipes are made in six sizes in both the hand and stand types, the flames ranging from a needle point up to 2-inch diameter by 9½ inches long.

The mixture of gas and air is perfect before it reaches the point of combustion. These blowpipes are so constructed that the maximum heat possible from the gas being used is obtained, and they burn well with producer gas, natural gas, artificial (city) gas, gasoline gas, etc. Air at one pound per square inch is required for their operation.

These blowpipes can be regulated to produce instantly, or gradually, from a soft mild flame to the strongest flame procurable.

Size of Flame

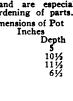
Blowpipe	Size o	f Flame
No.	Diam.	Lgth.
000	3/4	3
00	18	33/4 43/4-5
0 .	1/2	434-5
1	34	5 3/4
2	1	61/2
2	2	91/2



Soft Metal and Lead Hardening Furnaces

Soft Metal Furnaces are designed for melting lead, babbitt, etc., and, in fact, any substance which melts under 1000° F. Lead Hardening Furnaces are equipped with stronger burners for maintaining temperatures as employed in the hardening of carbon steel, etc., and are especially adapted for the local hardening of parts.

	Inches		
No.	Diam.	Depth	
*1	6	5	
*3	111/2	101/2	
**5	5	111/2	
**43	· 8	61/2	
*For soft met	al.	• -	
**For lead har	dening.		

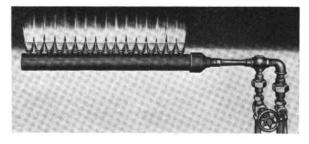




Blowers

For most efficient operation, industrial furnace equipment is generally supplied to use air at a pressure of one pound per square inch. Blowers as illustrated to furnish this air can be supplied either with tight and loose pulley or motor and silent chain drive on base.

Blower No.	Cu. ft. per min. at 1 lb. per sq. in.
1	76
2	114
3	190
4	285
5	464
6	697



A wide variety of burners can be supplied according to the nature of the requirement to give a soft, focusless fire or a sharp, intense local fire. Ribbon Burners and equipment for manufacturing neon light signs is also supplied.

American Gas Furnace Co., Elizabeth, N. J.



